



**1971**

Manufacturing began in facility owned and operated by Lau Division in Lebanon, IN.

**1974**

Wheel assembly started

**1977**

Responsibility for the manufacturing and assembly of wheel and rim product transferred from Lau to Dexter

**1981**

Acquires 45,000 sq. ft. facility at current location

**1982**

Completed installation of new rim line and transferred entire production from Lebanon to Elkhart

**1984**

Added 39,000 sq. ft. to north side of plant

**1985**

Completed installation of 2nd rim line

**1987**

Added powder coating paint system

**1991**

Built and installed 1st Fully Automatic (FA) wheel welder to replace Metal Inert Gas (MIG's.)

**1995**

Added 52,000 sq. ft. to east side of building. Installed new Direct Current (DC) welder rim line #1. 2nd FA welder built and installed. Began construction of electrodeposition (E-Coat) paint system.

**1996**

E-Coat system complete

**2000**

Installed State of the art automatic powder coating booth

**2003**

Installed "one off" pad printing machine for pinstripes

**2004**

Dexter Rim & Wheel acquired by Americana Development, forming Dexstar Wheel Company, Inc.

**2005**

Upgraded wheel welding machines, effectively increasing throughput by 25%